

UNLESS OTHERWISE NOTED  
 DIMENSIONS ARE IN INCHES  
 TOLERANCES ARE:  
 ONE PLACE DECIMALS: ± .1 [3] THREE PLACE DECIMALS: ± .005 [.13]  
 TWO PLACE DECIMALS: ± .01 [.3] FOUR PLACE DECIMALS: ± .0020 [.051]

TITLE: ASSEMBLY BOARD TO BOARD SPACING  
 DWG NO: BXX-1XX-X-X-X  
 SHEET 1 OF 1

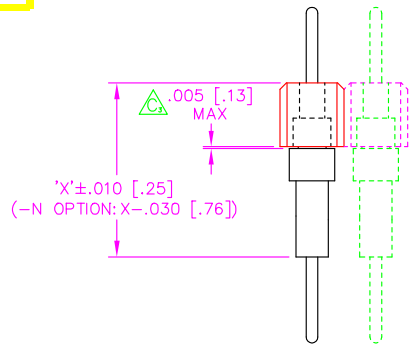


FIG. 1  
(SEE NOTE 4)

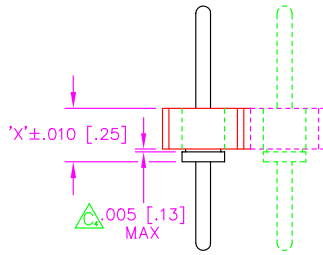


FIG. 2

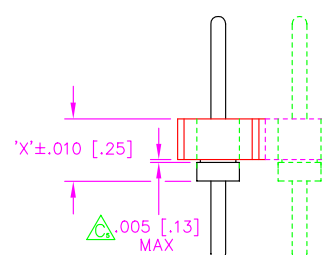


FIG. 3

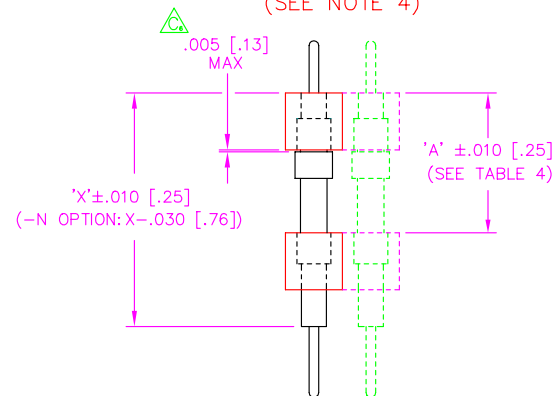


FIG. 4  
(SEE NOTE 4)

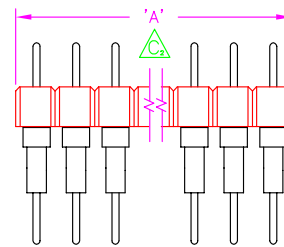
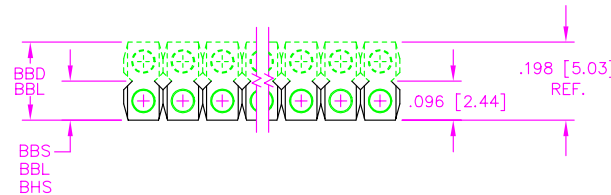


TABLE 4

TERMINAL SPEC.	'A'
-G	.320 [8.13]
-H	.440 [11.18]
-G-N	.290 [7.37]
-H-N	.410 [10.41]

BXX-1XX-X-X-X

OPTION  
 -N: NON-FLUSH-LEAVE BLANK FOR STANDARD (USE BODY SPECIFIED IN TABLE 1) (SEE TABLE 4)

TERMINAL SPECIFICATION (SEE TABLE 2)

PLATING SPECIFICATION (SEE TABLE 2)

-G: SPECIFY -G IN TERMINAL SUFFIX -X  
 -T: SPECIFY -T IN TERMINAL SUFFIX -X  
 -F: SPECIFY -F IN TERMINAL SUFFIX -X

BODY SPECIFICATION (SEE TABLE 1)

BODY STYLE  
 BBS: SINGLE  
 BBD: DOUBLE  
 BDL: SINGLE, LOW PROFILE  
 BBL: DOUBLE, LOW PROFILE  
 BHS: SINGLE, HI-TEMP

BODY LENGTH SPECIFICATION  
 'A': (No. OF POSITIONS X .100±.015)  
 'A': BBS: XX-MAX 32 POSITION  
 'A': BBL: XX-MAX 32 POSITION  
 'A': BHS: XX-MAX 36 POSITION (MUST BE CUT ON MULTI-CUTTER)  
 'A': BBD: XX-MAX 36 POSITION  
 'A': BDL: XX-MAX 36 POSITION

- NOTES:
- MIN. PUSHOUT FORCE: 5 lbs FOR ALL EXCEPT BBL, FOR BBL: 2 lbs. MIN.
  - MAX ALLOWABLE BOW: FOR STRIPS MOLDED IN VALOX=.009 IN/IN FOR STRIPS MOLDED IN ULTEM=.003 IN/IN (FOR BHS ONLY: .004 IN/IN TOP TO BOTTOM, .008 IN/IN SIDE TO SIDE.) (FOR BBL ONLY: .055 MAX.)
  - △ REPRESENTS A CRITICAL DIMENSION.
  - ON BBD STYLE (OR BODIES), COUNTERBORE IN DSB BODY SHOULD BE REVERSED FROM VIEW SHOWN.

TABLE 1

BODY SPECIFICATION

BODY STYLE	BODY	
	STANDARD	-N OPTION
BBS-	TBS-32	SSB-XX
BBD-	DSB-36	DSB-XX
BBL-	SSL-XX	N/A
BDL-	SDL-XX	N/A
BHS-G (PLATING)	HTS-36-G	SSB-XX-U

ASSEMBLY INSTRUCTIONS

PACKAGING

TABLE 3

BODY	LEAD STYLE	PACKAGING TUBE	PLUG
BHS	A	PT-1-24-01-24	TP-24
	B	PT-1-24-02-03	TP-24
	D,H	PT-1-24-02-04	TP-07
	G	PT-1-24-10-03	TP-03
BBS	A	PT-1-24-01-24	TP-24
	B	PT-1-24-02-03	TP-24
	D,H	PT-1-24-02-04	TP-07
	C,G	PT-1-24-10-03	TP-03
BBD	A	PT-1-24-01-22	TP-03
	B	PT-1-24-06-03	TP-07
	C,D,G,H	PT-1-24-08-03	TP-07
BBL	ALL	PT-1-24-01-23	TP-12
BDL	ALL	PT-1-24-01-14	TP-03

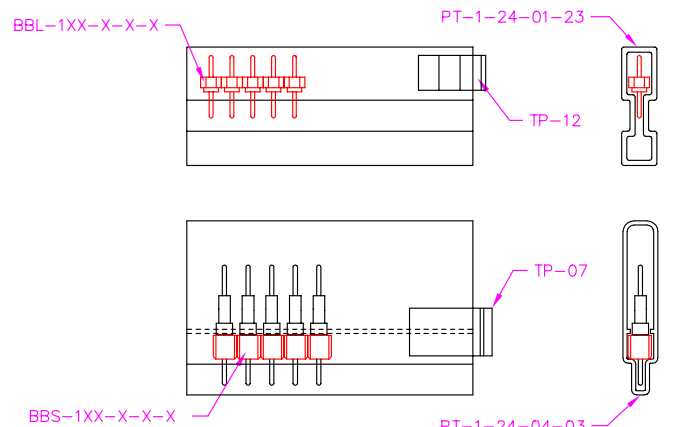


TABLE 2

TERMINAL SPECIFICATIONS

LEAD STYLE	BODY SPEC.			BODY SPEC.		
	BBS,BBD,BHS	'X'	FIG.	BBL,BDL	'X'	FIG.
A	T-1R14-1-X	.210 [5.35]	1	N/A		
B	T-1R14-2-X	.335 [8.51]		N/A		
C	T-1R14-3-X	.585 [14.86]		N/A		
D	T-1R14-4-X	.835 [21.21]		N/A		
E	N/A		4	T-1R6-X	.070	2
F	N/A			T-2R6-X	.085	3
G	T-1R14-5-X	.585 [14.86]		N/A		
H	T-1R14-6-X	.835 [21.21]	N/A			

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PLOT SCALE = NTS



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 CODE 55322

MADE BY: TY 2-18-85  
 CHECKED BY: L. WILLIAMS 2-23-85  
 ENGINEER APPROVAL: BXX-1XX-X-X-X  
 SHEET 1 OF 1