

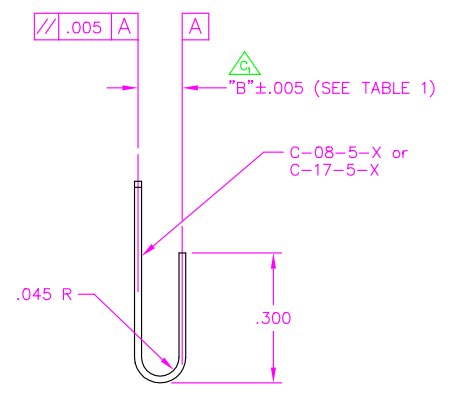
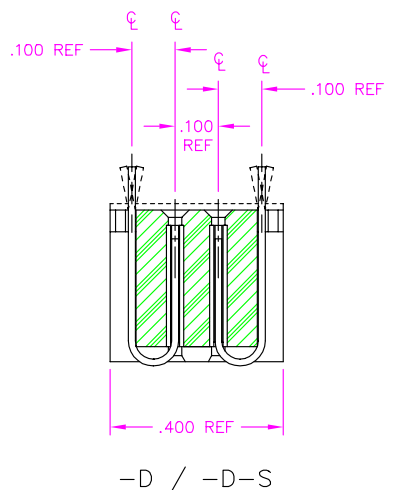
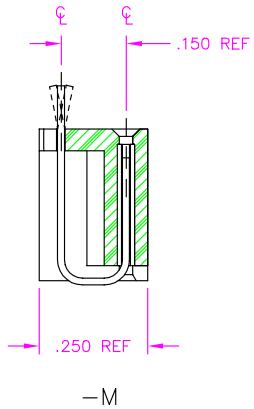
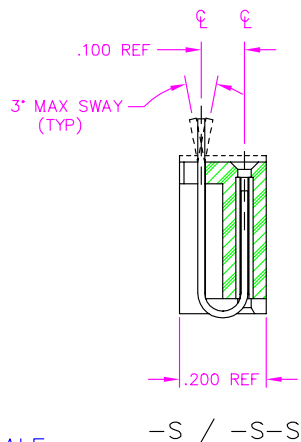
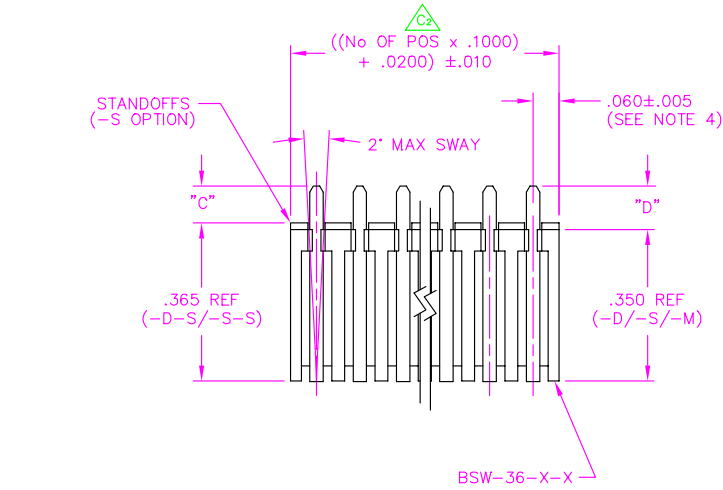
UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES TOLERANCES ARE

ONE PLACE DECIMAL : .1	THREE PLACE DECIMAL : .010	ANGLES ±
TWO PLACE DECIMAL : .01	FOUR PLACE DECIMAL : .0020	

TITLE:
 .100 BOTTOM MOUNT SOCKET ASSEMBLY

DWG NO.
 BSW-1XX-XX-X-X-X
 SHEET 1 OF 1

ASSEMBLY INSTRUCTIONS



BSW-1XX-XX-X-X-X

No OF POSITIONS
 -02 THRU -36

STYLE
 -04: C-8-5-X (STANDARD I/W FORCES)
 -24: C-17-5-X (LOW I/W FORCES)

OPTION
 -S: STANDOFFS (USE BSW-36-X-S, SEE TABLE 1)

ROW OPTION
 SEE TABLE 1

TABLE 1

ROW	"B"	"c"	"d"	USE BODY
-D	.100	-	.170	BSW-36-D
-S	.100	-	.170	BSW-36-S
-M	.150	-	.135	BSW-36-M
-D-S	.100	.155	-	BSW-36-D-S
-S-S	.100	.155	-	BSW-36-S-S

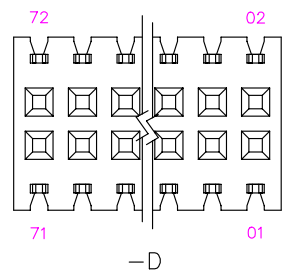
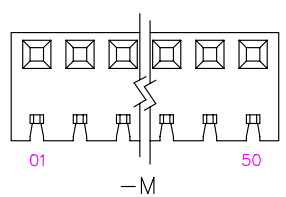
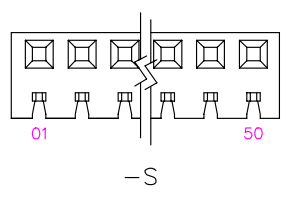
PLATING SPECIFICATION

- G: GOLD (USE C-XX-5-G)
- T: TIN (USE C-08-5-T, STYLE -04 ONLY)
- S: SELECTIVE GOLD (USE C-XX-5-S)
- H: HEAVY GOLD (USE C-08-5-H, STYLE -04 ONLY)

FINAL ASSEMBLY

DO NOT SCALE FROM THIS PRINT

POSITION NUMBER LAYOUT



- NOTES
1. MAXIMUM ALLOWABLE BOW: .003 INCH/INCH AFTER ASSEMBLY.
 2. CONTACT PUSHOUT FORCE: 3 lbs. MINIMUM.
 3. △ REPRESENTS A CRITICAL DIMENSION.
 4. "END WALLS" AFTER CUTTING SHOULD BE .023±.005.

PROPRIETARY NOTE
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 CODE 55322

MADE BY: PURVIS 3-31-98

BSW-1XX-XX-X-X-X
 SHEET 1 OF 1